

COPY

THOMPSON &  
BRETT PTY LTD  
CONSULTING  
ENGINEERS

O  
C  
E  
A  
N  
I  
A  
  
T  
A  
S

WASTE MANAGEMENT PLAN  
DECEMBER 2003



JAS-ANZ



THE NEW ZEALAND  
ACCREDITED SOCIETY



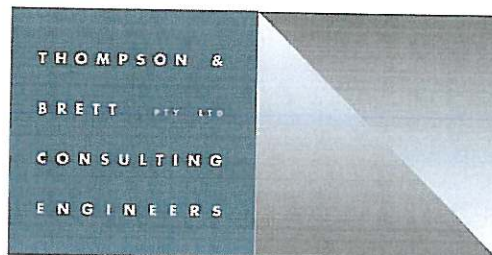
Thompson & Brett Pty Ltd

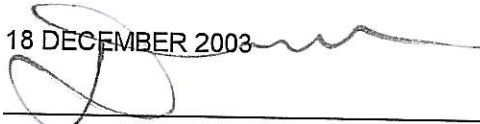
Unit 1B, 120 Cambridge Road, (PO Box 936)  
Rosny Park Tasmania 7018

~~11 Bayfield Street, Rosny Park Tasmania 7018~~

Phone 61 3 6244 6633 Fax 61 3 6244 6221

e-mail [staff@thompsonbrett.com.au](mailto:staff@thompsonbrett.com.au)



CLIENT : OCEANIA TAS  
PROJECT : TAILINGS MANAGEMENT  
REFERENCE/REVISION NO. : ZEEZ-01/R02  
TITLE : WASTE MANAGEMENT PLAN  
DECEMBER 2003  
AUTHOR : DAVID BRETT  
DATE : 18 DECEMBER 2003  
APPROVED :   
DISTRIBUTION :

ZEEHAN ZINC 4 COPIES  
THOMPSON & BRETT 1 COPY

This document is and shall remain the property of Thompson & Brett Pty Ltd. The document may only be used for the purpose of the original commission. Unauthorised use of this document in any form whatsoever is prohibited.

Document Status:	FINAL	Controlled:	YES <input checked="" type="checkbox"/>	NO <input type="checkbox"/>
------------------	-------	-------------	---	-----------------------------

18 December 2003

THOMPSON &  
BRETT PTY LTD  
CONSULTING  
ENGINEERS

Our Reference: ZEEZ-02/L03

Zeehan Zinc  
GPO Box 1603  
Hobart TAS 7001



Attention: Paul Heath

Dear Paul,

**TAILINGS MANAGEMENT PLAN**

Please find enclosed four copies of the final report on the Oceania Waste Management Plan December 2003.

A.B.N. 84 701 218 142  
A.C.N. 009 584 445  
Unit 1B 120 Cambridge Road  
PO Box 936  
Rosny Park 7018  
Telephone (03) 6244 6633  
Facsimile (03) 6244 6221  
Email [staff@thompsonbrett.com.au](mailto:staff@thompsonbrett.com.au)  
[www.thompsonbrett.com.au](http://www.thompsonbrett.com.au)

Yours sincerely,

**THOMPSON & BRETT PTY. LTD.,**

per:

David Brett



JAS-ANZ



The Association of  
Consulting Engineers  
(Australia)

<b>1</b>	<b><u>INTRODUCTION</u></b>	<b>1</b>
<b>2</b>	<b><u>PRODUCTION TARGETS</u></b>	<b>1</b>
<b>3</b>	<b><u>NATURE OF MATERIALS</u></b>	<b>1</b>
<b>4</b>	<b><u>PROPOSED DISPOSAL AREA</u></b>	<b>2</b>
<b>5</b>	<b><u>DISPOSAL CONCEPT</u></b>	<b>3</b>
<b>6</b>	<b><u>WATER QUALITY</u></b>	<b>5</b>
<b>7</b>	<b><u>ENVIRONMENTAL MANAGEMENT</u></b>	<b>7</b>



## **1 INTRODUCTION**

This report presents a Plan for management of waste rock and tailings at Oceania Tasmania Pty. Ltd (Oceania) Comstock Mine on the West Coast of Tasmania. The plan covers the preliminary mine development period where only primary gravity separation of ore is proposed. This period is expected to extend over three years. The Plan provides for disposal of the waste materials within an expanded lease area in the general location identified in the current Development Proposal and Environmental Management Plan (DPEMP). The expanded area of lease in the vicinity of the waste disposal site has allowed additional room for waste disposal. The new area includes additional relatively flat land that helps in the practical arrangement of the waste disposal and environmental management structures.

The Plan addresses the requirements of the Comstock Mine Permit Conditions.

## **2 PRODUCTION TARGETS**

The mine expects to generate approximately 200,000 tonnes per annum (tpa) of ore over the next 3 years. This will be crushed and gravity separated to produce in the order of 50,000 tpa concentrate, which is expected to contain the bulk of sulphides. The remaining 150,000 tpa of tailings will be relatively coarse grained material (8mm minus) and will be transported to a tailings storage. In the process of removing the ore an estimated 450,000 tpa of waste rock will be generated.

Over the 3 years mine development period a total of 450,000 t of tailings and 1,350,000 t of waste rock are anticipated.

Allowing deposited dry density of  $1.5\text{t/m}^3$  for both tailings and waste rock suggests a total required storage capacity over 3 years of  $1,200,000\text{m}^3$ .

## **3 NATURE OF MATERIALS**

The current Allison's open pit comprises four rock types that form part of the Upper Oonah Formation. These include the carbonaceous shales, siliceous shales, sandstones and talcose altered dolomites. Sulphides are to be extracted in the gravity separation phase and sent off-site for further concentrating and processing.

Geotechnical testing of tailings will be necessary once production commences to confirm the nature of the material but initial planning will be conservative in making allowance that the tailings could be a potential source of acid drainage(AD).

The talcose altered dolomite hosts the Zn-Pb-Ag sulphide bodies (sulphide zone) that will be mined and processed. The weakly talcose altered dolomite unit outside this sulphide zone (waste rock) is barren in visual sulphides. Drill core from SY021 and SY022, intersected a dolomite horizon approximately 40m underlying the shale in the bottom of the open pit, suggesting that the geochemical nature of the waste rock could alter significantly as the pit develops.

Limited information is available on the precise nature of the tailings, however, some work has been undertaken on the waste rock materials, specifically, for AD classification (Appendix A). The tailings are expected to be relatively coarse and contain low levels of sulphides. Sulphides will be extracted in the gravity separation phase and sent off-site for further concentrating and processing.

The waste rock observed to date is particularly soft and expected to have a relatively low permeability once placed and, possibly, compacted in the dump. This could allow scope for selective placing and treatment to isolate more reactive materials. However, an ongoing program of geotechnical and physical classification of waste rock materials will be necessary for detailed dump design once development commences.

A preliminary program to determine Acid Drainage (AD) of waste rocks from around Allison's Pit were performed by Oceania. A total of 17 samples (12 surface and 5 downhole) were collected between July 1, 2002 to 30 September 2003 (see Table 2 in Appendix A). Analyses undertaken included net acid producing potential (NAPP), net acid generation (NAG), net acid generation pH (NAG pH), acid neutralising capacity (ANC% CaCO<sub>3</sub>), Electrical Conductivity (EC) and Total% Sulphur.

The samples were categorised based on three classification systems shown in Appendix A. Preliminary conclusions show that the shales are Potentially Acid Forming (PAF) rocks. However, the silica-micrite-talc and carbonate rocks have been classified as Non Acid Forming (NAF). Ongoing AD testing of waste rock will be necessary once extraction of ore recommences.

#### **4 PROPOSED DISPOSAL AREA**

The general site proposed for waste disposal is located within mining leases 123M/47 and 9M/2002, south of the mine and mill site as shown on drawing 02-2547-01. The area in the immediate vicinity of the existing waste disposal area has been increased in width from the original lease by 100 m to the south and east, giving in excess of 10 Ha additional area (ML 9M/2002). The area now comprises a relatively gently sloping site of approximately 37Ha bounded on the north by the old Comstock tramway and by the lease boundary on the other three sides.

The Comstock Creek flows through the western half of the site. Discharge from an historic adit enters the creek just to the north of the area. This adit collects drainage from the historic mined



areas of the site and will be used to collect stormwater from the new mining operation and to provide water for the gravity process.

Several test pits have been excavated over the site and are described in a report by Coffey attached as Appendix B.

The test pits show the site to comprise gravely silty clay overlying weathered volcanic bedrock. Of the 9 test pits dug the average depth of clay was approximately 1m.

## **5 DISPOSAL CONCEPT**

The disposal concept is presented on drawings 02-2574-02 to 10 and described as follows.

### **Stage 1**

- 1.1 Divert Comstock Creek – The Comstock Creek is to be diverted to a new channel to the west of the site. This allows the existing channel to be used for collection of potentially contaminated site run-off and seepage from historical workings. The diversion will comprise a 3m wide cut with batters of 1.5 horz to 1 vert. to simulate the existing creek form. Batters will be flattened or supported if unstable ground is encountered. A diversion dam will be required. This will be approximately 3m high constructed of clay with coarse rock armouring. Rock will be selected from non-active rock types. Sound rock from the cutting will be used to armour the downstream stream bed to prevent erosion.
- 1.2 Construct an adit diversion weir and pipeline to collect adit water and divert it to the original creek bed downstream of the creek diversion described in 1.1. The adit diversion structure will incorporate a pump-out well to suit collection of process water for the gravity plant. It will also provide for input of liquid caustic soda for pH adjustment.
- 1.3 Construct a series of wetland ponds in the existing creek bed to aerate adit water and settle out precipitated metals.
- 1.4 Construct an access road to the site. This will grade at 1:10 down through the existing Swansea waste rock dump. The road will be suitable for use as a haul road with drainage provided to collect runoff and direct it to the silt trap/polishing pond described below
- 1.5 Construct a silt trap/polishing pond on the existing creek bed on the southern end of the site. This will allow collection and potential pre-treatment of water from the mill and waste disposal areas, including historic adit discharges. The dam will be approximately 5 m high, constructed from site materials including approximately 5,000 m<sup>3</sup> of rock and clay with a rock lined face to limit erosion. The estimated storage volume is 45ML including the volume of excavated material. The pond overflow will incorporate a V-notch weir and will be the environmental monitoring point for water leaving the site. The weir will be fitted with a level

sensor and data logger for continuous flow monitoring together with continuous loggers for conductivity and pH.

- 1.6 Construct an initial tailings storage facility (TSF) to suit the first 6-9 months production. This will comprise an excavated pond with clay lining, once again using the locally available materials. The crest level will be RL 220, requiring an embankment of approximately 15,000 m<sup>3</sup> earthworks to create storage of approximately 50,000 m<sup>3</sup>. Overflow from the pond will be directed to the polishing pond via a decant tower comprising nested precast concrete sections to allow control of the water level. The tailings pond will be designed to allow future encapsulation of the tailings if testing finds that the material is potentially acid producing. The dam slopes are proposed to be 3 horizontal to 1 vertical giving conservative factors of safety for stability.
- 1.7 Commence the development of a long-term, waste rock storage on the southern boundary with stripping and stockpiling of topsoil, placement of softer material on the outer part of the wall with coarser, hard material on the inner face. This will allow a low permeability facing to be developed. Once rock movement commences a continued program of AD testing will be initiated to further define waste material classification. The intention will be to refine waste rock placement to place high NAG materials on the inside and ultimately encapsulate them with low NAG material. If low NAG material is found to be unavailable, or of high permeability, the dump will be covered with clay.

Stockpiled topsoil will be used for re-vegetation.

## **Stage 2**

Extend Waste Rock Dump as previously described to RL 220.

## **Stage 3**

Provide a 5m minimum width bench to allow access and drainage and progressively raise the dump to RL 230, reshape batters to 2.5 horizontal:1 vertical and rehabilitate. During this Stage the initial tailings storage will be incorporated and the total design will need to be reviewed. The detail design for ongoing dumping will depend on NAG test results. However, if as expected, NAG tests are low, then tailings will be discharged from the inner edge of the waste rock dump and a co-disposal system developed as shown in Figure 6. The control of decant water will be critical if this type of co-disposal continues as the dump will not feature a "dam" wall. The decant will comprise a nested, precast structure to allow the water level to be maintained as low as possible, consistent with water quality issues.

#### Stage 4

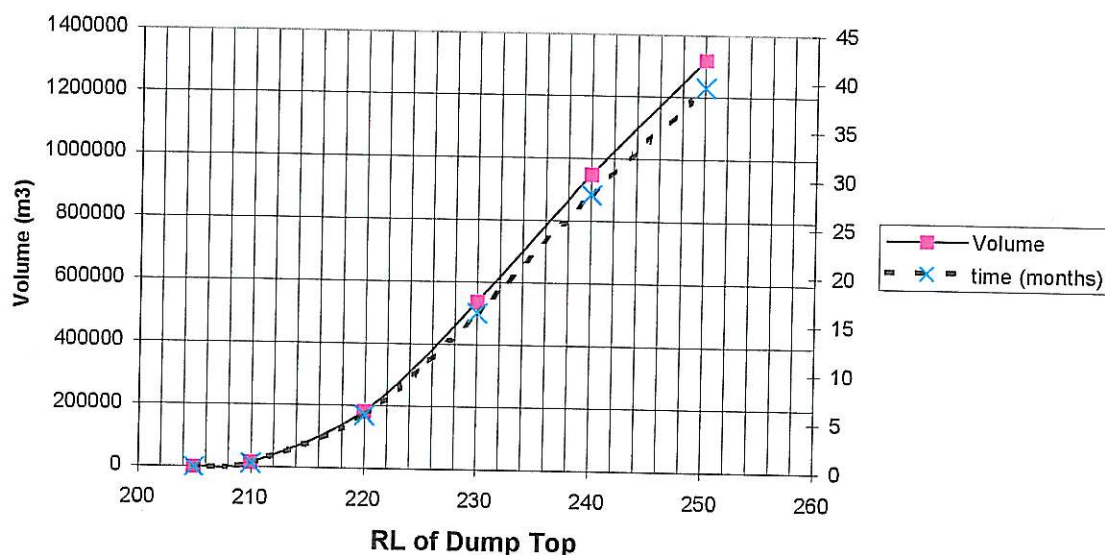
Continue the dump to RL 240

#### Stage 5

Continue raising to RL 250 with benching at RL 240

The total dump storage to RL 250 is 1,300,000 m<sup>3</sup>, considered adequate for the 3 year mine plan at currently predicted mining rates. The storage capacity and time frame to reach various dump heights is presented in Figure 1.

**Figure 1 Height and Timing Relationships for Comstock Waste Dump**



## **6 WATER QUALITY**

The water quality leaving the tailings and waste rock disposal area will be very dependant on the quality of the existing adit water quality entering the site. Testing of this water source is presented in Table 1. Unfortunately limited flow readings have been taken at the time of sampling but the flow is reasonably consistent at around 45L/sec. A continuous monitoring weir is being established to develop a better picture of the flow.



**Table 1 Adit Water Quality**

Date	Fe (dis)	Fe (T)	Mn (sol)	Mn(T)	Ni(sol)	Ni (T)	Pb(sol)	Pb(T)	Zn(sol)	Zn(T)
22/10/1997		67700		12200		166		373		37700
08/03/2000	11700	43100	8620	8770	73	75	5	46	22500	23200
27/06/2000	19820		2780		30		170		13590	
22/09/2000	8980		6720		10		180		2840	
15/01/2001	1010	49000	8680	8660	250	256	91	122	37200	37100
04/02/2001	20	43700	5	8650	1	95	5	70	1	20
28/03/2001	2220	33600	6340	6360	109	110	579	631	33700	33900
18/05/2001		38300	5030	6080	62	75	231	287	13500	16500
12/07/2001	9300	54000	9100	9300	110	110	120	250	26000	27000
09/10/2001		57000		8800		130		160		28000
<b>median</b>	<b>8980</b>	<b>46350</b>	<b>6530</b>	<b>8715</b>	<b>67.5</b>	<b>110</b>	<b>145</b>	<b>205</b>	<b>18045</b>	<b>27500</b>

**Table 1 Adit Water Quality (continued)**

Date	TSS	Acidity	pH	Al (sol)	Al (t)	Cd (sol)	Cd (T)	Co (dis)	Co (T)	Cr (dis)	Cr(T)	Cu(dis)	Cu(T)
22/10/1997					2800		42		76		8		6
08/03/2000	57	98		441	1960	12	14	37	40	1		2	2
27/06/2000			5	1150		50		40		50		50	
22/09/2000			6	10		20		60		0		60	
15/01/2001	107		3.1	7040	8230	254	254	112	114	1	3	125	128
04/02/2001	86		3.5	20	1870		18		50	1			3
28/03/2001	68		3.4	8250	8430	191	190	53	55	1	2	56	56
18/05/2001	64	105	3.5		2260	106	129	32	39	1		7	7
12/07/2001	90	120	3.3	1800	2900	50	50	50	50	20	20	10	10
09/10/2001	50	740	3		2900		33		63				5
<b>median</b>	<b>68</b>	<b>112.5</b>	<b>3.5</b>	<b>1150</b>	<b>2850</b>	<b>50</b>	<b>46</b>	<b>45</b>	<b>52.5</b>	<b>1</b>	<b>1.5</b>	<b>30</b>	<b>6.5</b>

The results show a high metals content (specifically iron, zinc, and manganese, as well as a high average acidity. A variable pH ranging from 3 to 6 indicates underground water contact with acid-producing elements (e.g. pyrite). As it is proposed to use the adit as a process water source the pH will need to increase to  $\geq 5$ , to avoid damage to the gravity separation mill. A liquid soda dosing system is proposed.

To maximise the potential for sound water management practice at the site it is proposed to divert the existing Comstock Creek from the tailing disposal area. The creek bed will be converted to a series of ponds with a large silt trap/polishing pond at the edge of the lease. The adit outflow will be diverted by piping into the old creek bed to allow the existing contaminated flow to benefit from flow through the new pond system. The small ponds will be constructed with gabions and rockfill to promote aeration. This will lead to precipitation of iron and manganese and possibly other metals. The mine water plan is to draw on the adit flow for process water. Over half of the flow could be utilised. This water will be neutralised and eventually be returned to the TSF with the tailings. A degree of improvement in water quality will result. This will be assessed during initial operation.



The net effect of the mining and tailings separation operations over the next few years is expected to significantly improve discharge water quality from the site, effectively reducing an historical environmental impact. However, if water quality deteriorates from these historic levels then, pH adjustment will be carried out as necessary.

## **7 ENVIRONMENTAL MANAGEMENT**

The environmental management of this area will be carried out as follows:

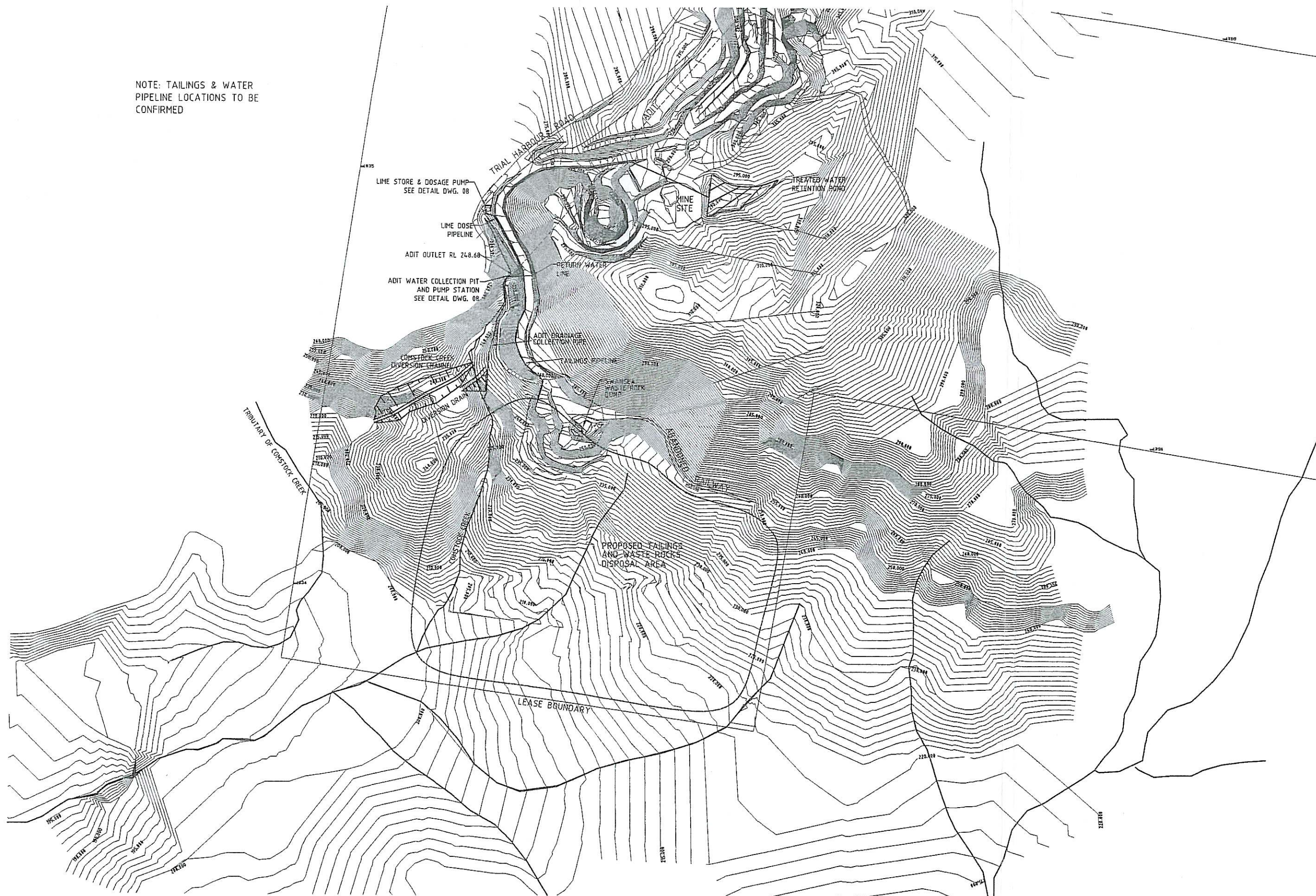
- 1) Comstock Creek – The Comstock Creek water will be diverted from the area into an adjacent tributary. The tributary has been inspected by Oceania geological staff who have preliminary assessed that the tributary bed has appropriate underlying geology for an increased flow. The adit water will be diverted from the new creek by piping to the tailings dam area.
- 2) Adit Water – Water required for process uses will be treated with a pH buffer (liquid caustic soda is proposed) and pumped to the gravity separation mill. The excess water will be diverted past the Comstock Creek diversion and into the existing creek bed. If necessary, due to increased contamination loads from the mining operation this water will also be treated. Testing carried out for Oceania has shown that treatment followed by retention ponds allow the pH buffer to raise the pH and precipitate up to 80% of its dissolved and total metals (Nalco, 2002).
- 3) Tailings Water – This water that is being used to transport the tailings from the gravity separation mill to the tailings disposal area will have a raised pH ( $\geq 5$ ). Depending on the tailing characteristics, the pH will vary accordingly but expectations are that it will increase due to neutralising capacity in the tailings. Water levels will be controlled by a decant tower that will gravity feed the tailings water to join the adit water in the treatment pond area.
- 4) Surface Water – Surface water from the two existing adits and all road runoff will be collected and delivered via open drains and piping to the largest treatment pond at the mining lease boundary for mixing and retention.
- 5) Waste Dump Walls – The dump walls will initially be capped with clay until accurate geochemical characterisation is established. If the waste rock is deemed non-acid producing, or of adequate permeability to prevent oxidation, notification will be given and supported with characterisation documentation to seek approval to cease clay capping. After the dump walls are constructed and stabilised, progressive rehabilitation will commence.

Monitoring of the site will entail all appropriate activities as is set in the Comstock mine Permit Conditions of July 6, 2001. A continuous flow monitoring station at the treatment pond discharge (into the existing creek path) will gather daily recordings of pH, conductivity, and average flow. Monitoring these results will dictate the need for treatment taking into account current water quality.




Three ground water monitoring stations will be strategically located downstream of the tailings storage facility to be monitored regularly.



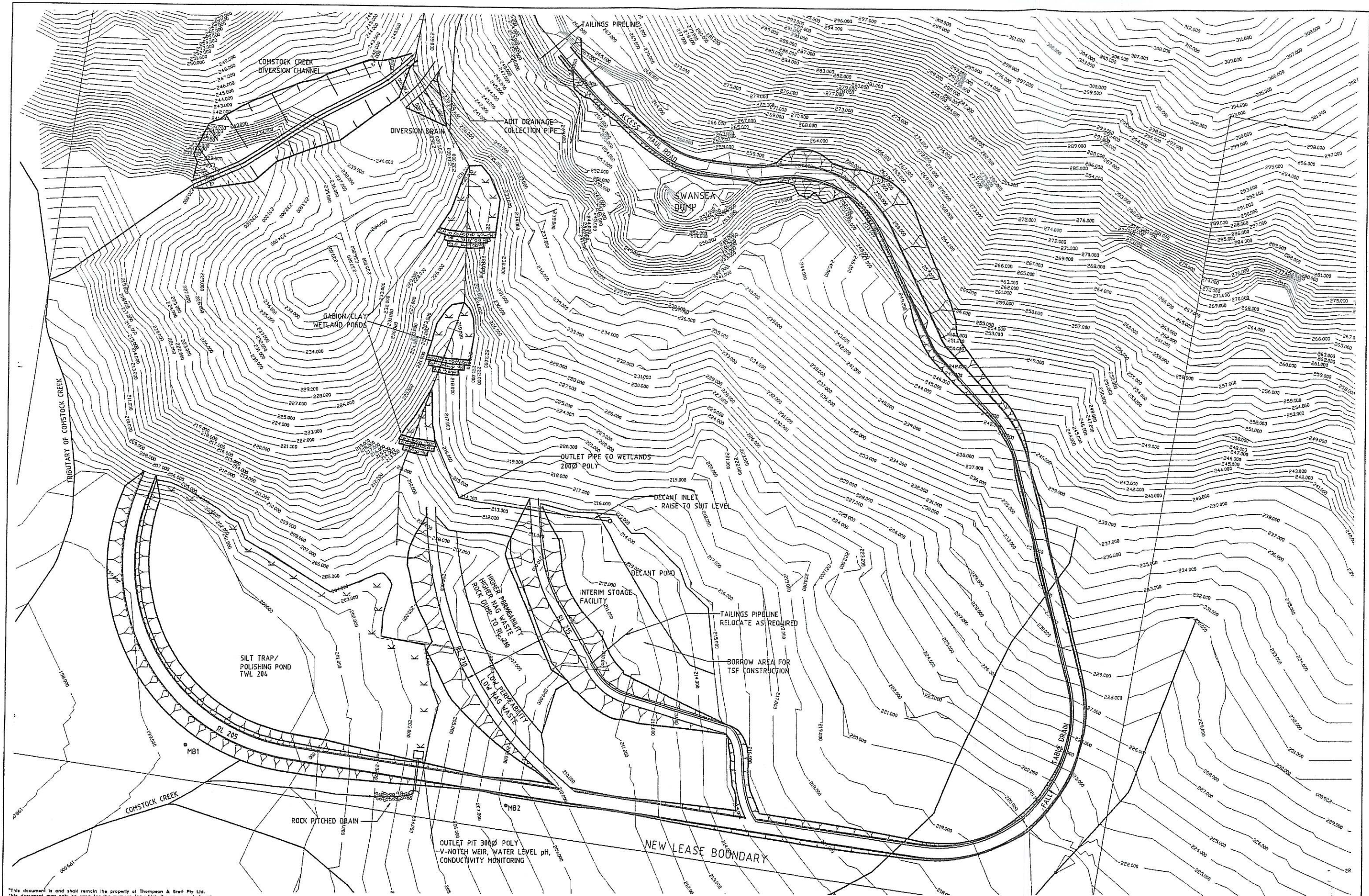
NOTE: TAILINGS & WATER  
PIPELINE LOCATIONS TO BE  
CONFIRMED






"This document is and shall remain the property of Thompson & Brett Pty Ltd. This document may only be used for the purpose for which it was commissioned and in accordance with the Terms of Engagement for the commission."

Revisions					<b>THOMPSON &amp; BRETT CONSULTING ENGINEERS</b>	<b>Thompson &amp; Brett Pty. Ltd.</b> Consulting Engineers 11 Bayfield Street, Rosny Park, 7018 Phone (03) 6244 6633 Fax. (03) 6244 6221 E-mail : staff@thompsonbrett.com.au	 The Association of Consulting Engineers Australia	Design	Date	Scale	1:2500	A1	 <b>JAS-ANZ</b> 	Client & Project <b>ZEEHAN ZINC COMSTOCK MINE WASTE MANAGEMENT PLAN</b>	Drawing Title <b>LOCALITY PLAN</b>		
	Drawn	J.D.B	Date	17/09/03				File	ZEEZ-03		Acad Name 03-2547-01-P1	Issue					
	Design Check		Date					Controlled Document	Yes	No					MX Project Name, TALINGSMANAGEMENT	Drawing No. 03-2574-01	
	Drawing Check		Date					Approved			Rev. P1						
	REV. No	Date	Description	By													








"This document is and shall remain the property of Thompson & Brett Pty. Ltd.  
This document may only be used for the purpose for which it was commissioned  
and in accordance with the Terms of Engagement for the commission."

Revisions					<b>THOMPSON &amp; BRETTPty. Ltd.</b> <b>Consulting Engineers</b> 11 Bayfield Street, Rusby Park, 7018 Phone (03) 6244 6633 Fax: (03) 6244 6221 E-mail: staff@thompsonbrett.com.au	 <b>ACEA</b> The Association of Consulting Engineers Australia	Design	D.M.B	Date		Scale	1:1000	A1	 <b>JAS-ANZ</b> 	Client & Project <b>ZEEHAN ZINC COMSTOCK MINE WASTE MANAGEMENT PLAN</b>	Drawing Title <b>STAGE 1 PRELIMINARY SITE WORKS &amp; TAILINGS DAM DEVELOPMENT</b>			
	REV. No	Date	Description	By			Drawing Check	J.D.B	01/10/03		File	ZEEZ -03				Acad Name 03-2574-02	Issue		
											Controlled Document	Yes	No			MX Project Name TAILINGS MANAGEMENT	Drawing No. 03-2574-02	Rev.	
											Approved		Director						

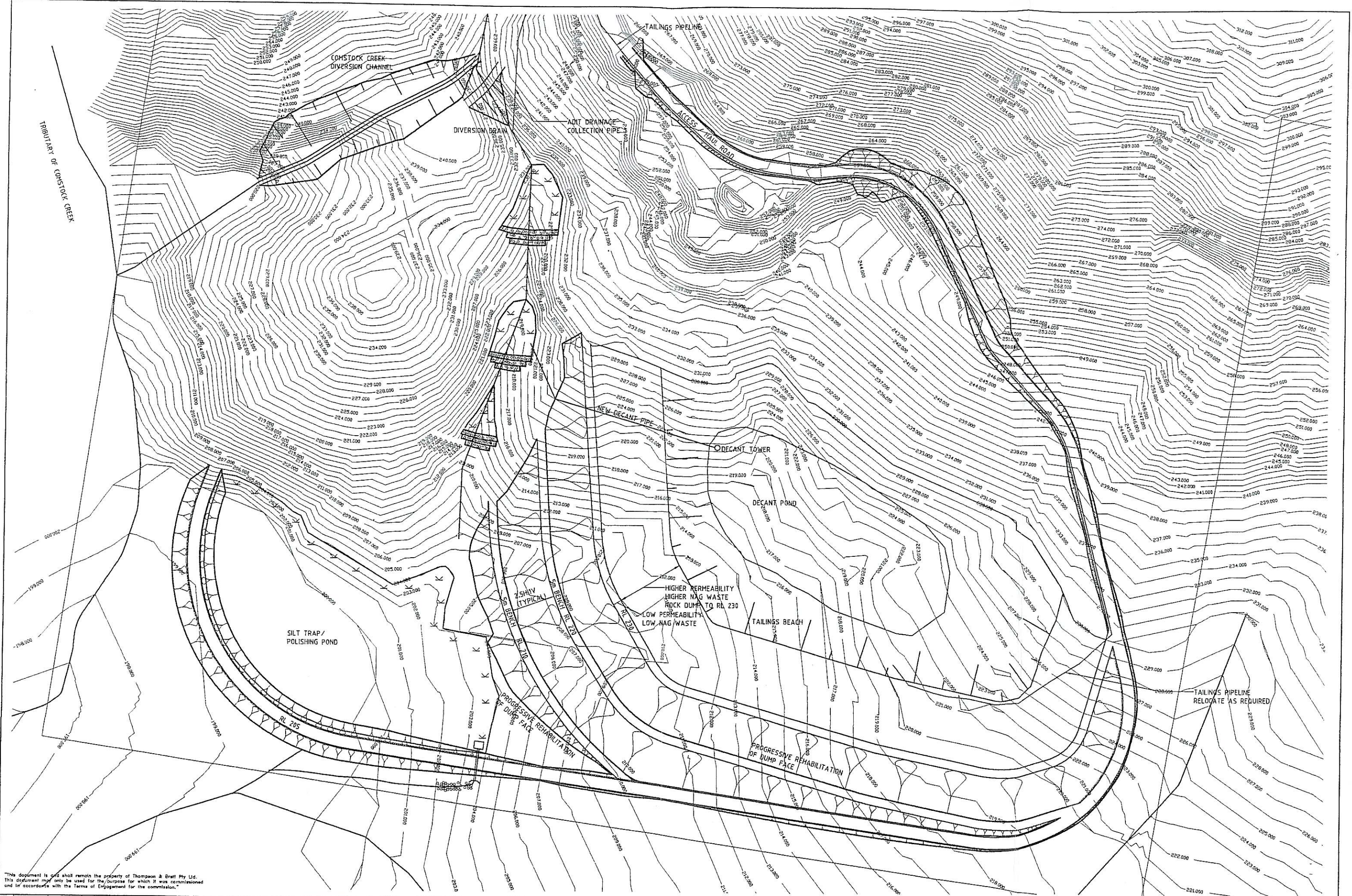




"This document is and shall remain the property of Thompson & Brett Pty Ltd.  
This document may only be used for the purpose for which it was commissioned  
and in accordance with the Terms of Engagement for the commission."

Revisions					<b>THOMPSON &amp; BRETT</b> <small>PTY LTD</small> <b>CONSULTING ENGINEERS</b>	<b>Thompson &amp; Brett Pty. Ltd.</b> Consulting Engineers 11 Bayfield Street, Rosny Park, 7018 Phone (03) 6244 6633 Fax: (03) 6244 6221 E-mail: <a href="mailto:info@thompsonbrett.com.au">info@thompsonbrett.com.au</a>	 <small>The Association of Consulting Engineers Australia</small>	Design	D.M.B	Date		Scale	1:1000	A1	 <b>JAS-ANZ</b> 	Client & Project <b>ZEEHAN ZINC COMSTOCK MINE WASTE MANAGEMENT PLAN</b>	Drawing Title <b>GENERAL ARRANGEMENT STAGE 2 WASTE ROCK TO RL 220</b>			
	Drawn	J.D.B	Date	29/09/03				File	ZEEZ -03		Controlled Document	Yes	No	Acad Name 03-2574-03			Issue N	MX Project Name TAILINGSMANAGEMENT	Drawing No. 03-2574-03	Rev. P1
	Design Check		Date																	
	Drawing Check		Date					Approved		Director										
	REV. No	Date	Description	By																





"This document is and shall remain the property of Thompson & Brett Pty Ltd. This document may only be used for the purpose for which it was commissioned and in accordance with the Terms of Engagement for the commission."



Revisions			
REV. No	Date	Description	By

**THOMPSON & BRETT**  
CONSULTING ENGINEERS

**Thompson & Brett Pty. Ltd.**  
Consulting Engineers  
11 Bayfield Street,  
Rusby Park, 7018  
Phone (03) 6244 6833  
Fax: (03) 6244 6221  
E-mail: staff@thompsonsbrett.com.au

  
The Association of Consulting Engineers Australia

Design	D.M.B.	Date	29/09/03	Scale	1:1000	A1
Drawn	J.D.B.	Date	29/09/03	File	ZEEZ -03	
Design Check		Date		Controlled Document	Yes	No
Drawing Check		Date		Approved		
Director						

  
JAS-ANZ  


Client & Project  
**ZEEHAN ZINC  
COMSTOCK MINE  
WASTE MANAGEMENT PLAN**

Drawing Title <b>GENERAL ARRANGEMENT STAGE 3 WASTE ROCK TO RL 230</b>	
Acad Name 03-2574-04	Issue N
MX Project Name TAILINGS MANAGEMENT	Drawing No. 03-2574-04
	Rev. P1





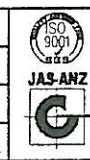
"This document is and shall remain the property of Thompson & Brett Pty Ltd. This document may only be used for the purpose for which it was commissioned and in accordance with the Terms of Engagement for the commission."

REV. No	Date	Description	By

**Thompson & Brett Pty. Ltd.**  
Consulting Engineers  
11 Bayfield Street,  
Rosny Park, 7018  
Phone (03) 8244 6633  
Fax: (03) 8244 6221  
E-mail: info@thompsonbrett.com.au



Design	D.M.B.	Date	29/09/03	Scale	1:1000	A1
Drawn	J.D.B.	Date	29/09/03	File	ZEEZ -03	
Design Check		Date		Controlled Document	Yes No	
Drawing Check		Date		Approved		Director



Client & Project  
**ZEEHAN ZINC  
COMSTOCK MINE  
WASTE MANAGEMENT PLAN**

Drawing Title <b>GENERAL ARRANGEMENT STAGE 4 WASTE ROCK TO RL 240</b>	
Acad Name 03-2574-05	Issue N
WX Project Name TAILINGS MANAGEMENT	Drawing No. 03-2574-05
	Re P





"This document is and shall remain the property of Thompson & Brett Pty Ltd. This document may only be used for the purpose for which it was commissioned and in accordance with the Terms of Engagement for the commission."

Revisions	REV. No	Date	Description	By

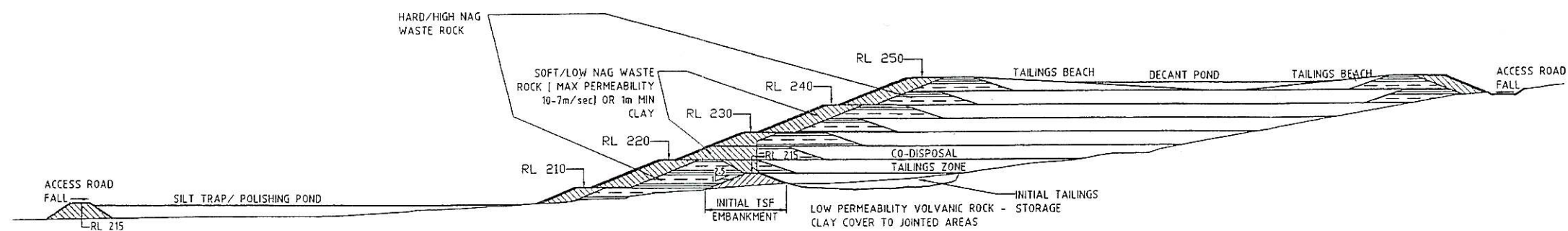
**Thompson & Brett Pty. Ltd.**  
Consulting Engineers  
11 Bayfield Street,  
Rusby Park, 7018  
Phone (03) 6244 6633  
Fax (03) 6244 6221  
E-mail: staff@thompsonsbrett.com.au

Design	D.M.B.	Date	29/09/03	Scale	1:1000	A1
Drawn	J.D.B.	Date		File	ZEEZ -03	
Design Check		Date		Controlled Document	Yes No	
Drawing Check		Date		Approved		




Client & Project  
**ZEEHAN ZINC  
COMSTOCK MINE  
WASTE MANAGEMENT PLAN**

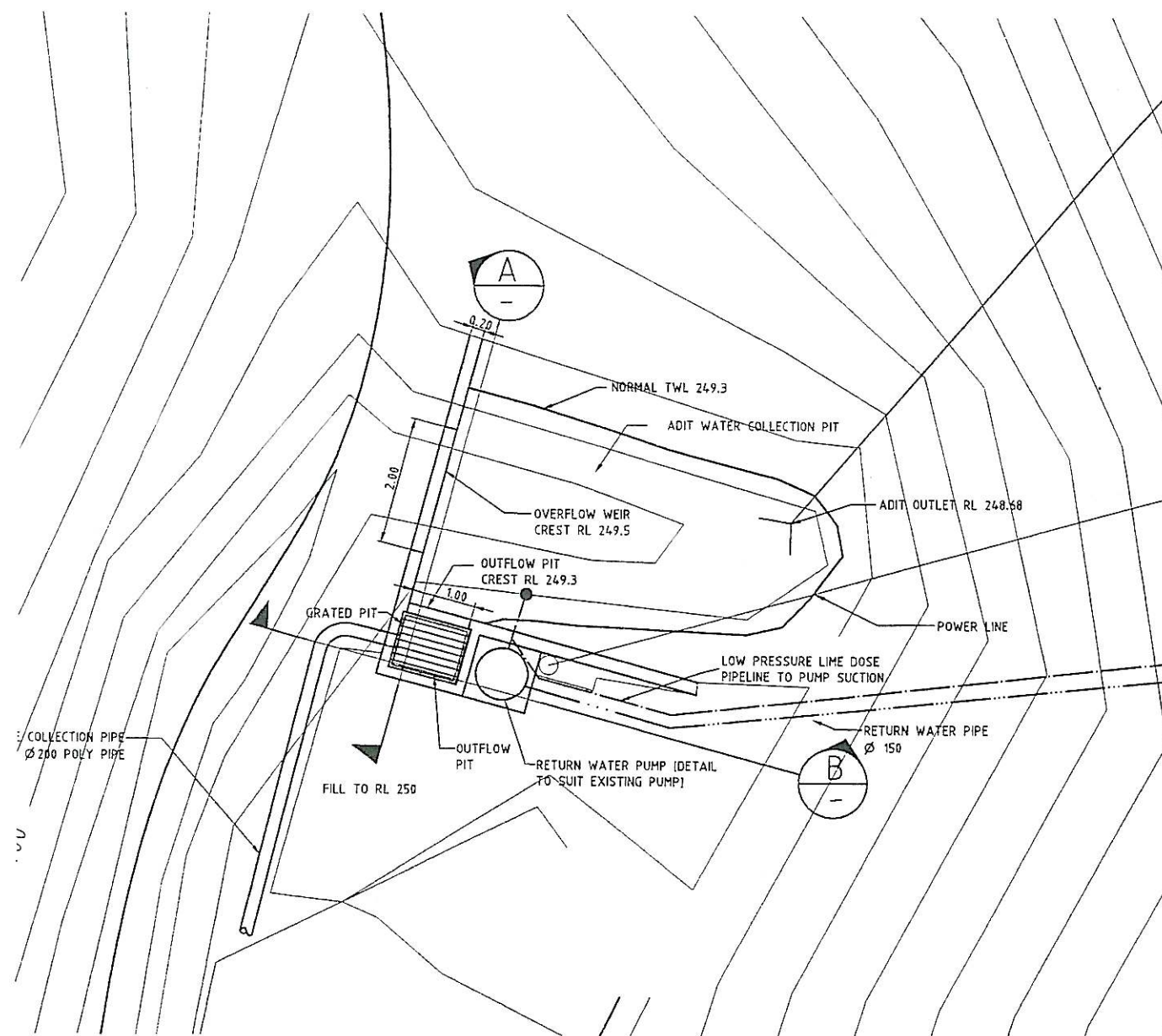
Drawing Title	<b>GENERAL ARRANGEMENT STAGE 5 WASTE ROCK TO RL 250</b>		
Acad Name	03-2574-06	Issue	N
MX Project Name	TAILINGS MANAGEMENT	Drawing No.	03-2574-06
		Rev.	P1



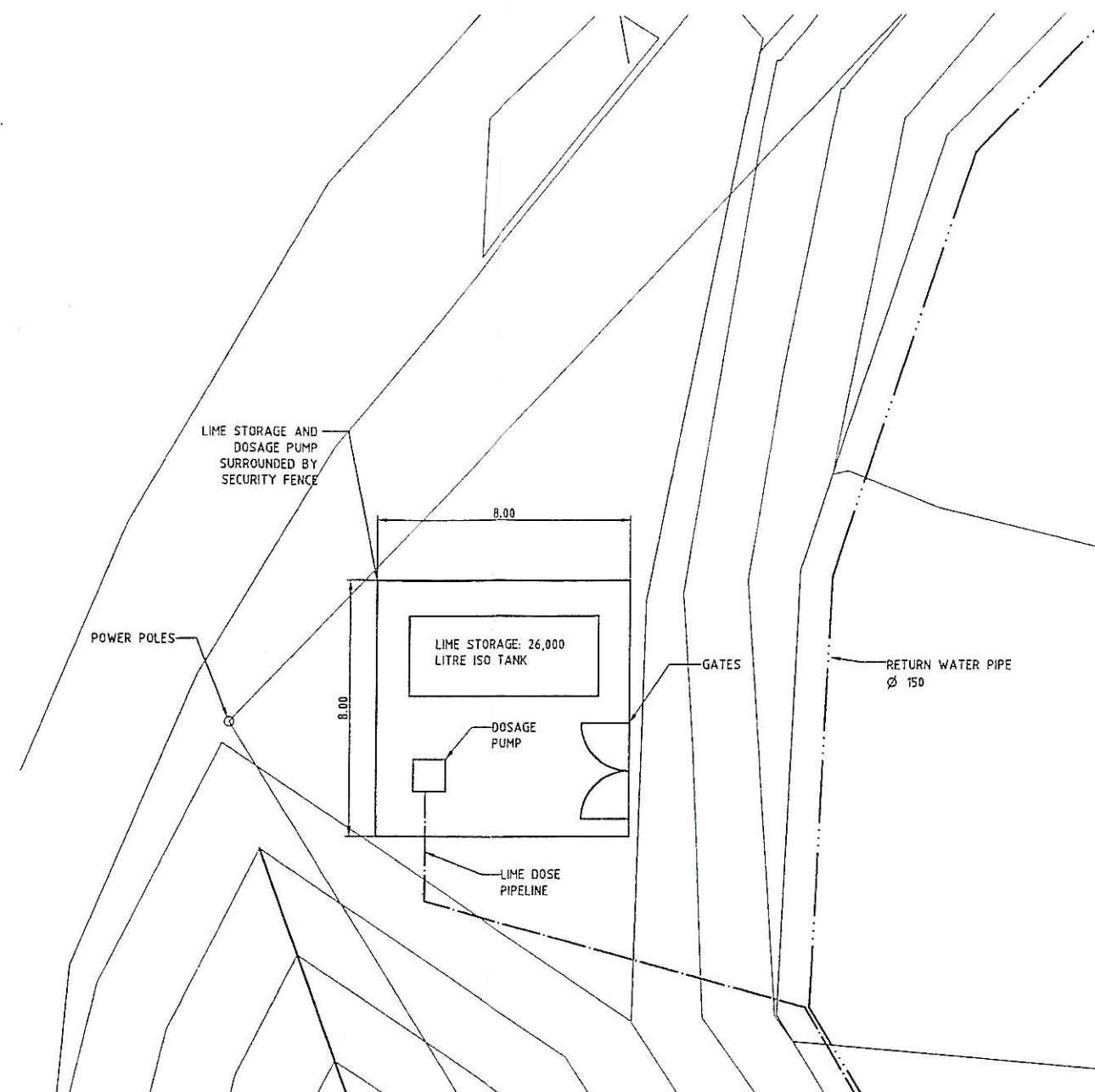


This document is and shall remain the property of Thompson & Brett Pty Ltd.  
This document may only be used for the purpose for which it was commissioned  
and in accordance with the Terms of Engagement for the commission.

Revisions						<div>THOMPSON &amp; BRETT CONSULTING ENGINEERS</div> <div>11 Bayfield Street, Roanby Park, 7018 Phone (03) 6244 6633 Fax: (03) 6244 6221 E-mail: <a href="mailto:staff@thompsonbrett.com.au">staff@thompsonbrett.com.au</a></div> <div> The Association of Consulting Engineers Australia</div>	Design	D.M.B	Date	Scale	1:1000	A1	<div> JAS-ANZ </div>	Client & Project	ZEEHAN ZINC COMSTOCK MINE WASTE MANAGEMENT PLAN	Drawing Title TYPICAL CROSS SECTION OF TAILINGS / WASTE ROCK DUMP			Acad Name	Issue	Rev.
									03-2574-07												
											MX Project Name, TAILINGSMANAGEMENT	Drawing No.				03-2574-07					
	REV. No	Date	Description	By																	



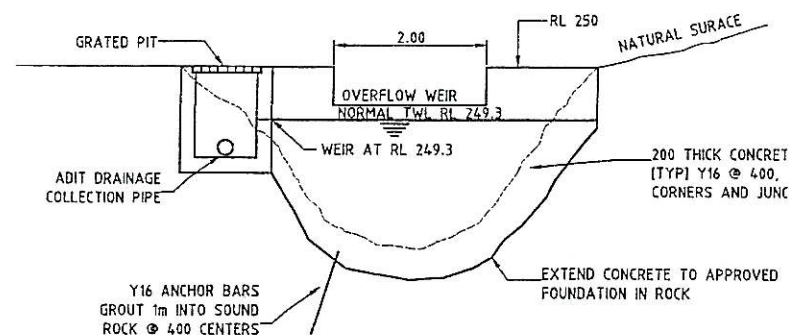
DETAIL OF ADIT WATER COLLECTION PIT AND PUMP STATION  
NTS



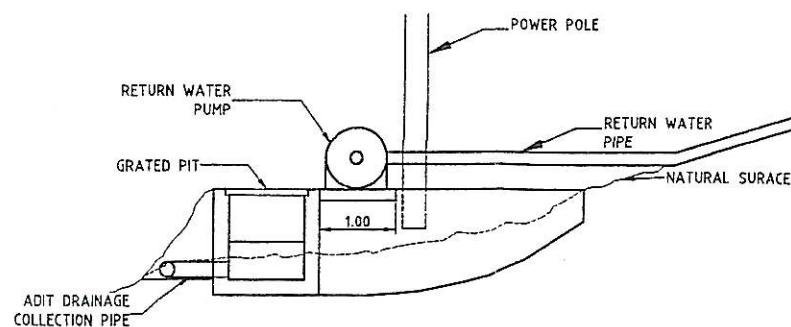
DETAIL OF LIME STORAGE AND DOSAGE PUMP  
SCALE 1:100

NOTES: ARRANGEMENT IS DIAGRAMATIC  
- ADJUST TO SUIT ACTUAL SITE  
CONDITIONS

DESIGN SHOWS LOW PRESSURE  
LIME DOSING TO PUMP SUCTION  
-ALTERNATIVE HIGH PRESSURE  
INJECTION TO PIPE IN VICINITY OF  
DOSAGE PUMP



A ADIT WATER COLLECTION PIT AND PUMP STATION  
SCALE 1:50



B ADIT WATER COLLECTION PIT AND PUMP STATION  
SCALE 1:50

"This document is and shall remain the property of Thompson & Brett Pty Ltd.  
This document may only be used for the purpose for which it was commissioned  
and in accordance with the Terms of Engagement for the commission."

REV. No	Date	Description	By

THOMPSON &  
BRETT  
CONSULTING  
ENGINEERS

**Thompson & Brett Pty. Ltd.**  
Consulting Engineers  
11 Bayfield Street,  
Rosny Park, 7018  
Phone (03) 6244 6633  
Fax: (03) 6244 6221  
E-mail: info@thompsonbrett.com.au



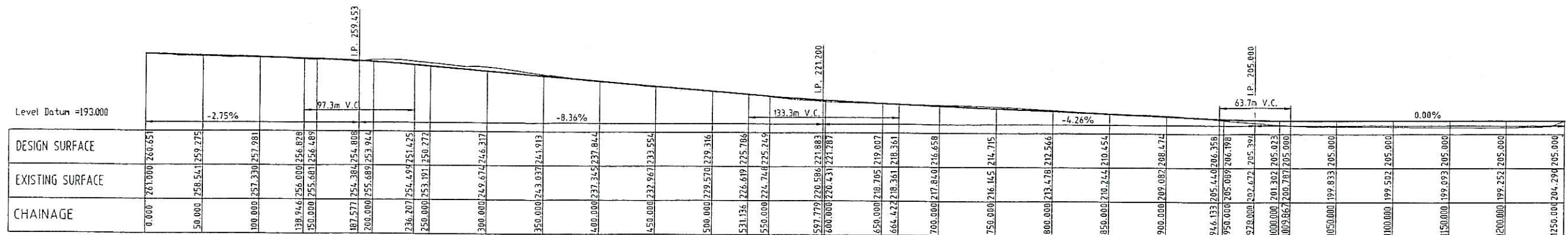
Design	D.M.B	Date	29/09/03	Scale	1:1000	A1
Drawn	J.D.B	Date	29/09/03	File	ZEEZ -03	
Design Check		Date		Controlled Document	Yes	No
Drawing Check		Date		Approved		Director



Client & Project  
**ZEEHAN ZINC  
COMSTOCK MINE  
WASTE MANAGEMENT PLAN**

Drawing Title	DETAIL LIME TREATMENT PLANT DETAILS
Acad Name	03-2574-08
Issue	N
MX Project Name	TAILINGS MANAGEMENT
Drawing No.	03-2574-08
Rev.	P1





"This document is and shall remain the property of Thompson & Brett Pty Ltd.  
This document may only be used for the purpose for which it was commissioned  
and in accordance with the Terms of Engagement for the commission."

Revisions	REV. No	Date	Description	By

<b>THOMPSON &amp; BRETT CONSULTING ENGINEERS</b> 11 Bayfield Street, Rosny Park, 7018 Phone (03) 6244 6633 Fax. (03) 6244 6221 E-mail: thb@thompsonbrett.com.au		<b>Thompson &amp; Brett Pty. Ltd.</b> Consulting Engineers 11 Bayfield Street, Rosny Park, 7018 Phone (03) 6244 6633 Fax. (03) 6244 6221 E-mail: thb@thompsonbrett.com.au		Design D.M.B. Date      Scale 1:2000 A1 Drawn J.D.B. Date 29/09/03 File ZEEZ -03 Design Check Date      Controlled Document Yes No Drawing Check Date      Approved      Director		Client & Project <b>ZEEHAN ZINC COMSTOCK MINE WASTE MANAGEMENT PLAN</b>		Drawing Title <b>ROAD LONGITUDINAL SECTION</b>	
Acad Name 03-2574-09 Issue N				MX Project Name. TAILINGS MANAGEMENT Drawing No. 03-2574-09 Rev. P1					



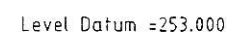
Chainage = 200.000



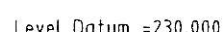
Chainage = 500.000



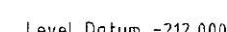
Chainage = 800.000



Chainage = 100.000



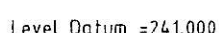
Chainage = 400.000



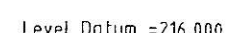
Chainage = 700.000



Chainage = 0.000




Chainage = 300.000

Chainage = 600.000

Revisions				
	REV. No	Date	Description	By




  
**JAS-ANZ**
  



  
**JAS-ANZ**
  

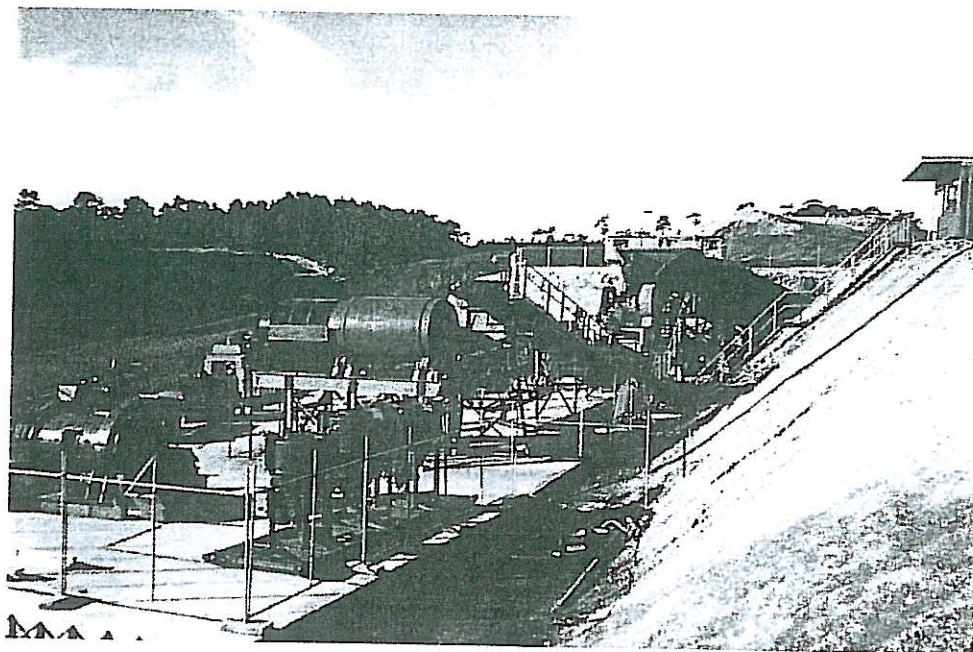

Acad Name 03-2574-10	Issue N
MX Project Name. TAILINGS MANAGEMENT	Drawing No. 03-2574-10
	Rev. P1



**Appendix A**  
**Acid Mine Drainage Report**



Acid Mine Drainage Status of the Comstock Waste Rocks &  
Swansea Tramway Waste Rock Dump



1 December 2003

**Qualifications and Disclaimers**

Paul Heath has prepared this final report. Paul is currently employed as a geologist at the Comstock Mine for Oceania Tasmania Pty. Ltd, and has a BSc (Hons) in geology that was completed at the end of 1999 from the University of Tasmania. His undergraduate BSc Degree was completed at La Trobe University during 1997. Other qualifications include The Advanced Certificate of Horticulture at Burnley, Victoria (1993). All Allison pit waste rock samples were collected by the author and analysed at Analabs Pty Ltd, Burnie. Thin sections were produced at the University of Tasmania, Geology Department Lapidary.

Paul accepts no liability to any person for errors or omissions, for losses or damages claimed as a result, directly or indirectly, of opinions or data produced in this report.



<b>Contents</b>	<b>Page</b>
INTRODUCTION.....	4
METALS PRODUCED .....	4
METHODS .....	4
SWANSEA TRAMWAY WASTE ROCK DUMP.....	5
MAIN LODE - CARBONATES .....	5
ALLISON'S PIT WASTE ROCK STUDY .....	5
RESULTS .....	6
DISCUSSION ON STWRD .....	9
SUMMARY OF THE STWRD.....	9
REFERENCE .....	9
APPENDIX A – ANALYTICAL DATA.....	10

## Introduction

*'Acid rock drainage (ARD) is produced by the exposure of sulphide minerals such as pyrite to atmospheric oxygen and water. The ability to identify in advance any mine materials that could potentially produce ARD is essential for timely implementation of mine waste management strategies for ARD control.'* - (AMIRA, 2002, p. A1)

This report focuses on samples obtained between July 1, 2002 to 30 September 2003, from the Comstock Mining Leases held by Oceania Tasmania Pty Ltd, and forms part of a biannual report, in accordance with Permit Conditions (06-07-01) as outlined in the Development Proposal and Environmental Plan (DPEMP – 2001). The parameters listed as required in the Monitoring Schedule include: NAG, NAG pH, and AMD status.

The aim of this report is to summarise the ARD status of the Swansea Tramway Waste Rock Dump (STWRD) and investigate the ARD potential of waste rocks that may be used on the dump in the future.

## Metals Produced

Silver, lead and zinc as sulphide concentrates.

## Methods

A systematic program to determine ARD of waste rocks was analysed at Analabs Pty Ltd., Burnie, Tasmania. Analyses included: net acid producing potential (NAPP), net acid generation (NAG), net acid generation pH (NAG pH), acid neutralising capacity (ANC %  $\text{CaCO}_3$ ), Electrical Conductivity (EC) and Total % Sulphur. Additionally, several thin-sections were cut at the University of Tasmania, Geology Department Lapidary to determine minerals. Results are shown in Table 2.

Three classification systems from Miller (1998), AMIRA (2002) and Environment Australia (1997) have been used as a guide to try and determine the acid generation of samples.

Miller (1998) has proposed a scheme for assessing a rock's propensity to generate ARD. A classification table that uses NAG pH, static NAG values and NAPP categorises individual samples as potentially acid forming, potentially acid forming–low capacity, non-acid forming, acid consuming or uncertain (Table 1).

**Table 1.** Classification scheme of the potential for acid production (Miller, 1998).

Primary Geochemical Waste Type	Final NAG pH	Static NAG Value (kg $\text{H}_2\text{SO}_4/\text{t}$ )	NAPP (kg $\text{H}_2\text{SO}_4/\text{t}$ )
Potentially Acid Forming	<4.5	>5	Positive
Potentially Acid Forming - Low Capacity	<4.5	≤5	Positive
Non Acid Forming	≥4.5	0	Negative
Acid Consuming	≥4.5	0	Less than -100
Uncertain	≥4.5	0	Positive
	>4.5	>0	Negative

Additionally, AMIRA (2002) have developed a number of procedures to determine acid forming characteristics of mine waste materials. AMIRA (2002) propose the most widely used assessment methods for ARD characterisation are the Acid-Base Account (ABA) and the Net Acid Generation (NAG) test. These methods are referred to as static tests procedures because each involves a single measurement in time. Figures 1 to 3 show ABA and Geochemical classification plots with Comstock samples.

A silver-lead-zinc mine (Cannington) operated by BHP Minerals in Environment Australia (1997) have identified a characterisation process for mine waste materials and has been referred to in Table 2, for a technique used in the determination of the ARD status of waste materials at the Comstock Mine, Zeehan.

#### Swansea Tramway Waste Rock Dump

During September 2003, mine geologist Paul Heath collected two composite samples from the STWRD for determination of the ARD status (Table 2).

#### Main Lode - carbonates

During September 2003, mine geologist Paul Heath collected two samples; a talc-silica rock and carbonate rock. The samples were collected to determine acid buffering potential. These rocks are represented as R1 and R2 in Table 2.

#### Allison's Pit Waste Rock Study

During August 2002, carbonate petrologist Dr Mohammad Adabi and mine geologist Paul Heath collected 12 waste rock samples from Allison's pit that have been planned as overburden to the STWRD.

Additionally, five representative down-hole samples were collected from drillholes SY021 and SY022 (Table 2) as a first pass to characterise the acid forming potential or acid neutralising potential of waste rock from Allison's decline that is proposed to be used during stages 2 to 6 of the Preliminary Waste Management Plan (Appendix 4 of: Comstock Revised Management Plan & Mine Plan, 2002).







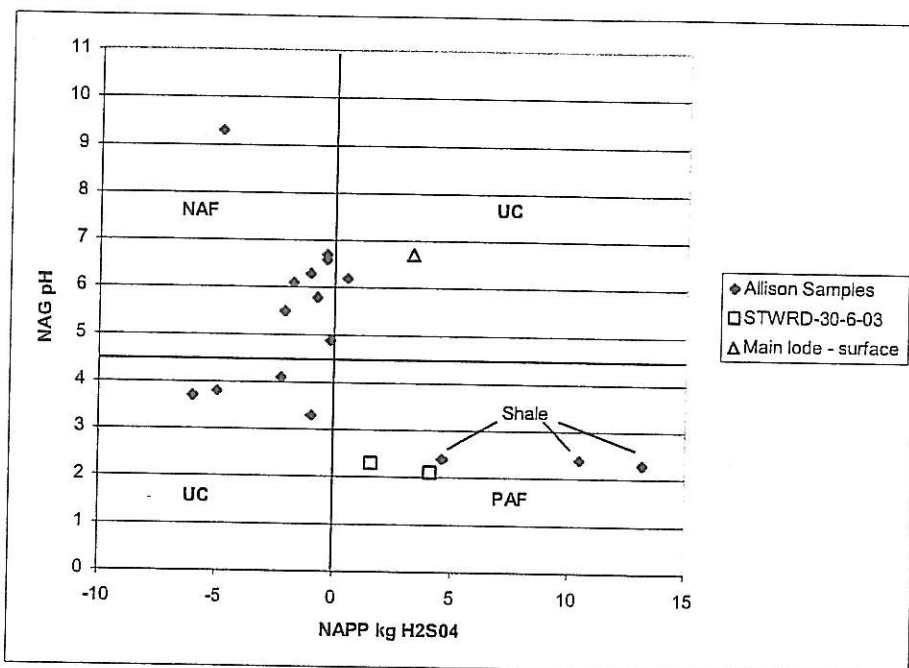


Figure 1. Geochemical classification plot taken from AMIRA (2002) showing fields as non acid forming (NAF), potentially acid forming (PAF) and uncertain (UC). Samples with a NAPP < -10 NAPP kg H<sub>2</sub>SO<sub>4</sub> are not shown.

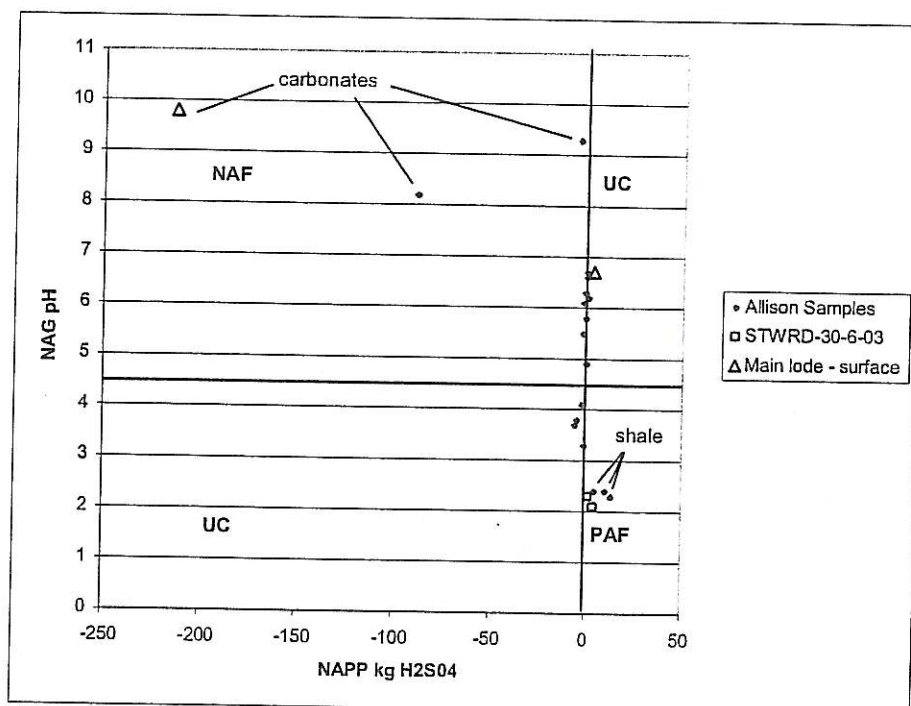


Figure 2. Geochemical classification plot taken from AMIRA (2002) showing fields as non acid forming (NAF), potentially acid forming (PAF) and uncertain (UC). All samples are shown that are represented in Table 2.

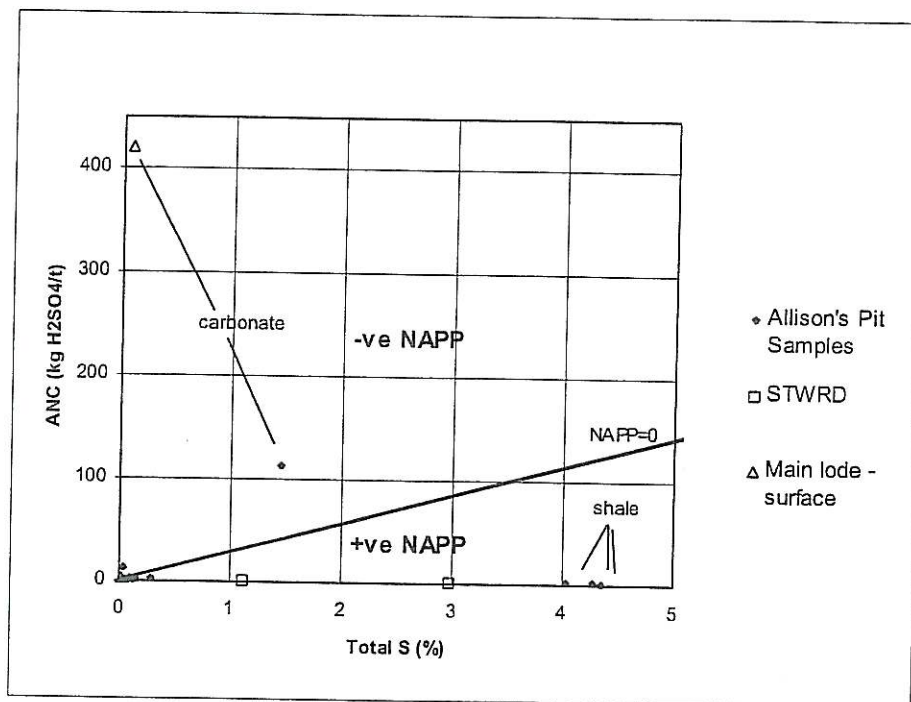


Figure 3. Acid-base account (ABA) plot adapted from AMIRA (2002). The shale and STWRD samples have a positive NAPP and Total S (%) > 1 % and therefore have been classified as PAF. Additionally, the carbonates can be classified as non acid forming and may be acid buffering. Note, the remainder of the samples, except for sample SY021 (2-3m), have a low Total sulphur content of <0.35%.

The techniques used in Miller, (1998), AMIRA, (2002), Environment Australia, (1997) have been used as a guide for the characterisation of the ARD status at the Comstock Mine. The three techniques described in the methods are comparable with the samples in Table 2 classified overall as either PAF or NAF.

Five samples (2 x STWRD & 3 x shale) in Table 2 have been classified as PAF. The remaining 16 samples (3 x carbonate, 13 x talc-silica-micrite) have been classified as NAF.

Samples R1, WR2, WR5, WR6, WR9 and SY021 (1.3m) have been classified as UC in some of the classification schemes. An UC classification is used when there is apparent conflict between the NAPP and NAG results. However, by using both NAPP and NAG tests, the risk of misclassification is significantly reduced and samples with UC classification are highlighted and may reflect organic acidity, rather than sulphide derived acidity (AMIRA, 2002). Additionally, some sulphur may occur as other metal sulphides (e.g. sphalerite, galena), that yield less acidity than pyrite when oxidised, or in some cases, may be non-acid generating or acid consuming. Total sulphur (%) suggests that these can be classified as NAF due to the small amount of Total sulphur (<0.35%). Samples classified as PAF always has significant sulphur contents (AMIRA, 2002), such as samples STWRD01, STWRD02, WR12, SY021 (8-11m) and SY022 (13-14m), that ranges from 1.11% to 4.35% Total sulphur.

Samples R2 and SY021 (2-3m), are shown to be carbonates, and have an acid buffering-consuming capacity indicated by low NAPP (-88 and -213 respectively) and Total sulphur values (0.08% and 0.03%) respectively.

#### **Discussion on STWRD**

During June 2000 to September 2003 the STWRD has been the site for overburden from the Allison's decline. The majority of rock moved from Allison's pit has been talc-silica-micrite (overburden outside of ore zone; Table 2, WR1 to WR11), talc-silica-micrite-disseminated pyrite (within Allison's ore zone – see Koehnken, 2001), shale (Table 2 and Koehnken, 2001) carbonate (Table 2) and minor massive pyrite, galena, sphalerite (Koehnken, 2001).

The shale, talc-silica-micrite-pyrite and massive pyrite, show to be PAF (Table 2, Koehnken, 2001) and are probably the cause of ARD shown in samples STWRD01 and STWRD02 (Table 2).

Originally, the removal of talc containing disseminated pyrite within the ore zone was deposited within the centre of the STWRD, with low NAG material partially encapsulating it. However, recent site excavations have mixed these zones to achieve maximum compaction, contouring and access to the base.

#### **Summary of the STWRD**

NAG and NAG pH: The majority of the material believed to be present in the dump has a final NAG value of > 5kg H<sub>2</sub>SO<sub>4</sub>/t and a NAG pH of <4.5 (STWRD01 & STWRD02), resulting the material being classified as "Potentially Acid Forming" based on the classification of Miller (1998), AMIRA (2002) and Environment Australia (1997).

AMD status: The status of the dump is considered to be actively oxidising with minor amounts of buffering capacity available to neutralise the generated sulphuric acid at this stage. Disseminated pyrite within the shale shows to be the main contributor of ARD to the STWRD.

#### **Reference**

AMIRA., 2002. *Project P387A - Prediction & Kinetic Control of Acid Mine Drainage*, AMIRA International.

Environment Australia., 1997. *Managing Sulphidic Mine Wastes and Acid Drainage*. Commonwealth of Australia.

Koehnken, L., 2001. *AMD Status of Central Mine Waste Rock Dump at Oceania Comstock Mine*. Unpublished Report.

Miller, S., 1998. *Assessment of Acid Forming Characteristics*. Environmental Geochemistry International Pty Ltd, p.5 Appendix 10.

Miller, S., 1998. *Predicting Acid Drainage*, Groundwork, Australian Minerals and Energy Environment Foundation, v2, no.1, p 8-9.

**Appendix A – Analytical Data**



Analabs Pty Ltd  
ACN 004 591 664

For action:

For information:

File:

A N A L A B S

A subsidiary of Scientific Services Limited



RECEIVED  
30 AUG 2002

14 Thirkell Street, Burnie, Tasmania 7320  
PO Box 929, Burnie, Tasmania 7320  
Telephone: (03) 6431 6837 Facsimile: (03) 6431 8890

## ANALYSIS REPORT SHEET

To Paul Heath  
Oceania Tasmania  
PO Box 1603  
HOBART TAS 7000

Order No.: 436 Our Reference BU019093

SAMPLE	NAPP	NAG	NAG pH	ANC	%S
		Kg H <sub>2</sub> SO <sub>4</sub> /tonne		% CaCO <sub>3</sub>	
WR01-02	-1.78	1.96	6.1	0.4	0.10
WR02-02	-0.97	2.69	3.3	0.3	0.29
WR03-02	-1.08	1.47	6.3	0.4	0.09
WR04-02	-0.20	1.23	4.9	0.3	0.15
WR05-02	-6.03	5.64	3.7	0.1	0.13
WR06-02	0.50	2.2	6.2	0.2	0.03
WR07-02	-0.37	0.74	6.6	0.2	0.03
WR08-02	-0.37	0.74	6.7	0.1	0.03
WR09-02	-4.98	3.18	3.8	0.1	0.08
WR10-02	-2.15	1.96	5.5	0.1	0.03
WR11-02	-0.78	3.43	5.8	0.1	0.05
WR12-02	4.61	102.9	2.4	0.1	4.35
SY021 (2-3M)	-88.52	<0.5	8.2	11.6	1.44
SY021 (8-11M)	10.48	88.2	2.4	0.4	4.28
SY022 (1.3-6.2M)	-2.27	1.47	4.1	0.2	0.12
SY022 (6.2-10.8M)	-4.87	<0.5	9.3	1.3	0.03
SY022 (13-14M)	13.18	98.98	2.3	0.3	4.04

*M. A. Good*

Mark Good  
Laboratory Supervisor





Our reference : BU19093A  
 Your reference : 436  
 Project code : Submission 158109  
 Report date : 02/10/02  
 Report status : Final  
 Page : 1 of 1

Analabs Pty. Ltd.  
 ACN 004 591 664  
 14 Thirkell St, Burnie  
 Tasmania 7320  
 Telephone : (03) 6431 6837  
 Facsimile : (03) 6431 8890

### ANALYTICAL DATA

Sample	Conduc					
WR01-02	220					
WR02-02	196					
WR03-02	287					
WR04-02	377					
WR05-02	471					
WR06-02	96					
WR07-02	91					
WR08-02	89					
WR09-02	140					
WR10-02	84					
WR11-02	97					
WR12-02	663					
SY021 (2-3M)	832					
SY021 (8-11M)	830					
SY022 (1.3-6.2M)	91					
SY022 (6.2-10.8M)	116					
SY022 (13-14M)	678					
Method	E1006					
Units	uS/cm					
Detection Limit	1					

Notes: N.A. = not analysed, -- = element not determined, I.S. = insufficient sample, L.N.R. = listed not received





## ANALYSIS REPORT SHEET

To: Oceania Tasmania Pty Ltd  
PO Box 1603  
HOBART TAS 7001

Attention: Paul Heath

Purchase Order No: 522

Our reference: BU019574

Date: 30 September 2003

SAMPLE	NAPP	NAG	NAG pH	ANC	%S
		Kg H <sub>2</sub> SO <sub>4</sub> /tonne		% CaCO <sub>3</sub>	
STWRD01	4.1	33.31	2.1	0.1	2.98
STWRD02	1.6	31.29	2.3	0.1	1.11
R1	3.3	2.52	6.7	0.4	0.02
R2	-213.3	<0.5	9.8	42.9	0.08

Authorised by .....  
On behalf of:

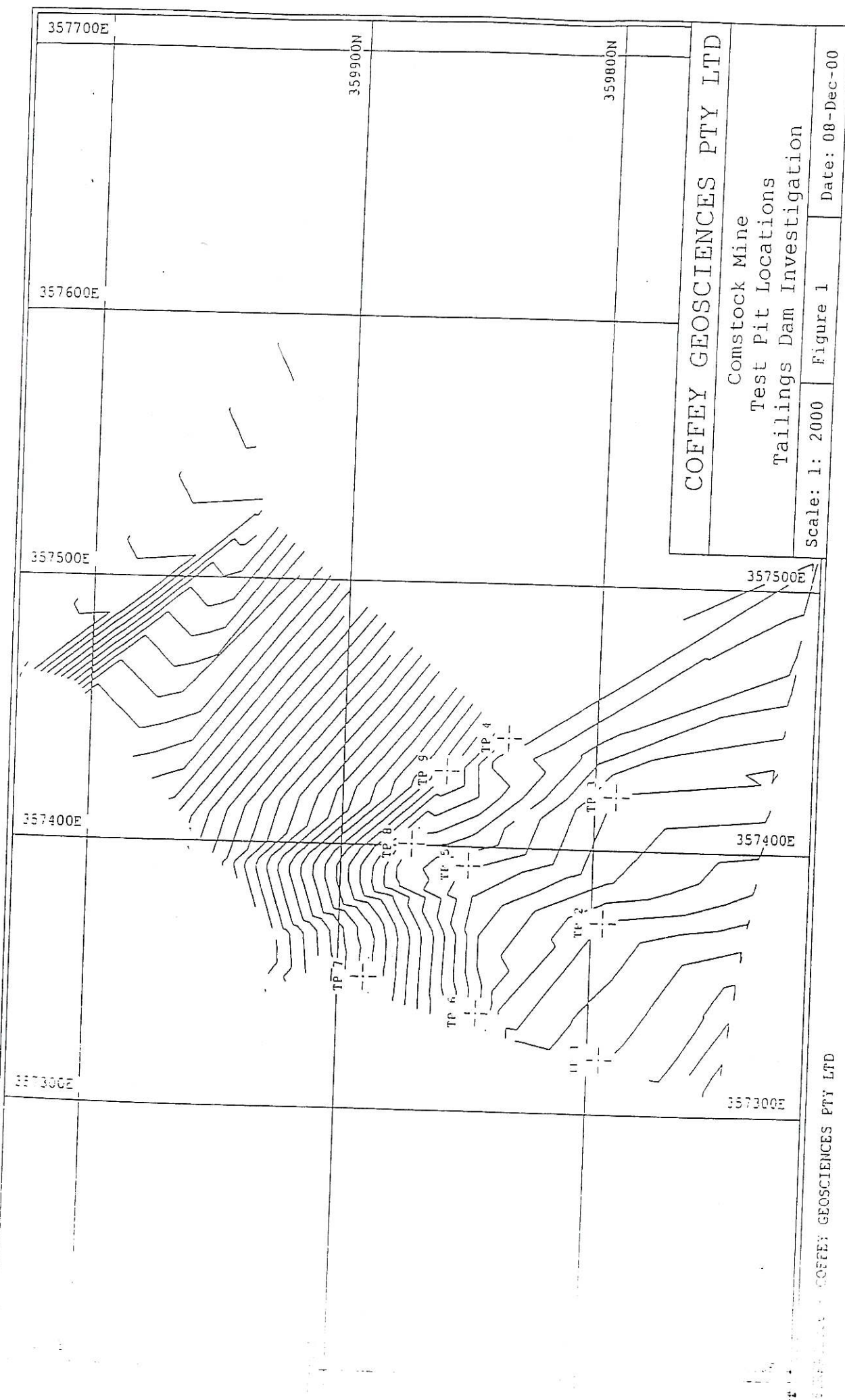
**Ricky Gelston**  
**Manager - Tasmania**

The results in this analytical report pertain to the samples provided to this laboratory for analysis as requested by the client.



**Appendix B**  
**Geotechnical Report**









## Engineering log - Excavation

Client: SEMF Holdings Pty Ltd

Principal: Oceania Pty Ltd

Project: Comstock Mine, Zeehan

Test pit location:

Excavation No. TP2

Sheet 1 of 1

Office Job No.: Z13049/1

Date started: 23.11.2000

Date completed: 23.11.2000

Logged by: KdeC

Checked by:

Coffey

equipment type and model: Caterpillar E120B

Pit Orientation:

Easting: 357372.331 m

R.L. Surface: 213.848

excavation dimensions: m long m wide

Northing: 359795.575 m

datum:

## excavation information

## material substance

method	penetration	support	water	notes samples, tests, etc	depth metres	graphic log	classification symbol	material  soil type; plasticity or particle characteristics colour, secondary and minor components	moisture condition	consistency/ density index	hand penetro- meter	structure and additional observations
E	1 2 3				RL							
					213.5		CL	TOPSOIL: CLAY; medium to low plasticity, pale brown to pale grey, rootlets and sticks	M	St		Topsoil (0-0.4m)
					0.5		CL-ML	GRAVELLY SILTY CLAY: pale grey to dark grey clay, weathered rock fragments (>100mm) and gravels (5-60mm), some rootlets		St-Fb		
					213.0							
					1.0			VOLCANICS: pale grey to blue, weathered bedrock		H		Test pit terminated at refusal on bedrock at 1.1m
					212.5			Test pit TP2 terminated at 1.1m				
					1.5							
					212.0							
					2.0							
					211.5							
					2.5							
					211.0							
					3.0							
					210.5							
					3.5							
					210.0							
					4.0							

Sketch

method

N natural exposure

X existing excavation

BH backhoe bucket

BB bulldozer blade

rippe

excavation

support

S shoring N nil

penetration

1 2 3

notes, samples, tests

U<sub>1</sub> undisturbed sample 50mm diameterU<sub>2</sub> undisturbed sample 63mm diameter

D disturbed sample

V vane shear (kPa)

B bulk sample

E environmental sample

R refusal

classification symbols and  
soil description  
based on unified classification  
system

moisture

w<sub>1</sub> w<sub>2</sub> w<sub>3</sub>w<sub>4</sub> w<sub>5</sub> w<sub>6</sub>w<sub>7</sub> w<sub>8</sub> w<sub>9</sub>w<sub>10</sub> w<sub>11</sub> w<sub>12</sub>w<sub>13</sub> w<sub>14</sub> w<sub>15</sub>w<sub>16</sub> w<sub>17</sub> w<sub>18</sub>w<sub>19</sub> w<sub>20</sub> w<sub>21</sub>

consistency/density index

VS very soft

S soft

F firm

St stiff

Vst very stiff

H hard

Fb friable

Vc very loose

L loose

ML medium dense

D dense

VC very dense




Test pit location:

# Coffey

### Sketch

ESTIPIT Z13049.GPJ COFFEY.GDT 13.12.00

method	support	notes, samples, tests	classification symbols and soil description	consistency/density index
N X BH B B B B	natural exposure existing excavation backhoe bucket bulldozer blade roadbed excavator	E shoring N nil  penetration 1 2 3 4  no resistance slight resistance reluctant	undisturbed sample 50mm diameter undisturbed sample 50mm diameter disturbed sample vane shear (kPa) bulk sample environmental sample 'terusa'	VS very soft S soft F firm St stiff VSt very stiff H hard Bc brittle B very brittle Fragile M medium C cohesive NC non-cohesive





## Engineering log - Excavation

Client: SEMF Holdings Pty Ltd

Principal: Oceania Pty Ltd

Project: Comstock Mine, Zeehan

Test pit location:

Excavation No. TP5

Sheet 1 of 1

Office Job No.: Z13049/1

Date started: 23.11.2000

Date completed: 23.11.2000

Logged by: KdeC

Checked by:

Coffey

equipment type and model: Caterpillar E120B				Pit Orientation:		Easting: 357392.782 m		R.L. Surface: 219.241						
excavation dimensions: m long m wide						Northing: 359850.062 m		datum:						
excavation information				material substance										
method	penetration			support	water	notes samples, tests, etc	depth RL metres	graphic log	classification symbol	material  soil type, plasticity or particle characteristics, colour, secondary and minor components	moisture condition	consistency/ density index	hand penetro- meter kPa 100 200 300 400	structure and additional observations
	1	2	3											
E							219.0		CL-GP	TOPSOIL, GRAVELLY CLAY, low to medium plasticity, orange-brown, angular quartz gravel (<5mm to 25mm), roots and rootlets	M-W	S		
							0.5		CL-ML	SILTY CLAY: medium to low plasticity, grey-brown, some rootlets	M	St		
							218.5						X	
							1.0		CL-SP	SANDY CLAY: medium plasticity clay and fine sand, grey to brown, some rootlets		St-VSt	X	
							218.0						X	
							1.5			VOLCANICS, grey, moderately weathered to fresh rock	M-W	St		
							217.5							
				23/11/00			2.0			Test pit TP5 terminated at 1.7m				
							217.0							
							2.5							
							216.5							
							3.0							
							216.0							
							3.5							
							215.5							
							4.0							

Sketch

TESTPIT Z13049.GPJ COFFEY GDT 13.12.00

FC-101 Rev 2.2 Issue 2 Rev 2

method	support	notes, samples, tests	classification symbols and soil description based on unified classification system	consistency/density index
N natural exposure X existing excavation W backhoe bucket O bulldozer blade H ripper M other	S shoring N nil penetration 1 2 3 4 no resistance ranging to refusal water water level on date shown water in water surface	U <sub>60</sub> undisturbed sample 50mm diameter U <sub>30</sub> undisturbed sample 63mm diameter D disturbed sample V vane shear (kPa) B bulk sample M macrobenthic foraging R refusal	moisture 0 dry 5 moist 10 wet 15 plastic 20 liquid 25 very liquid	VS very soft S soft F firm St stiff VSt very stiff H hard Fb friable VL very loose L loose MD medium dense D dense VD very dense

## Engineering log - Excavation

Client: SEMF Holdings Pty Ltd

Principal: Oceania Pty Ltd

Project: Comstock Mine, Zeehan

Test pit location:

Excavation No. TP6

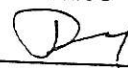
Sheet 1 of 1

Office Job No.: Z13049/1

Date started: 23.11.2000

Date completed: 23.11.2000

Logged by: KdeC

Checked by: Coffey 

equipment type and model: Caterpillar E120B

Pit Orientation:

Easting: 357336.965 m

R.L. Surface: 217.278

excavation dimensions: m long m wide

Northing: 359845.128 m

datum:

excavation information					material substance									
method	penetration			support	water	notes samples, tests, etc	depth metres	graphic log	classification symbol	material	moisture condition	consistency/ density index	hand penetro- meter kPa	structure and additional observations
	1	2	3											
E							217.0		CL-GM	TOPSOIL: GRAVELLY SILTY CLAY, low plasticity clay, orange-brown, angular quartz gravel (5-25mm), roots and rootlets	M	St-Fb		
							0.5			VOLCANICS: blue-gray, EW (extremely weathered) to MD (moderately weathered) bedrock Test pit TP6 terminated at 0.5m		Fb-St	X	At 0.3m 40-70 kPa with Pocket Penetrometer in gravelly silty clay Test pit terminated at refusal on bedrock at 0.5m
							216.5							
							1.0							
							216.0							
							1.5							
							215.5							
							2.0							
							215.0							
							2.5							
							214.5							
							3.0							
							214.0							
							3.5							
							213.5							
							4.0							

Sketch

method

N natural exposure  
X existing excavation  
GH backhoe bucket  
BH bulldozer blade  
M ripper  
BH excavation

support

S shoring N nil

penetration

1 2 3 4  
or resistance  
ranging to  
refusal

water

water level

on date shown

water depth

water bottom

notes, samples, tests

U<sub>50</sub> undisturbed sample 50mm diameter  
U<sub>63</sub> undisturbed sample 63mm diameter  
D disturbed sample  
V vane shear (kPa)  
BS bulk sample  
E environmental sample  
R refusal

classification symbols and  
soil description  
based on unified classification  
system

moisture  
D dry  
M medium  
W wet  
V very wet  
O organic

consistency/density index

VS very soft  
S soft  
F firm  
St stiff  
VS very stiff  
H hard  
Fb friable  
VL very loose  
L loose  
MD medium dense  
D dense  
VD very dense



## Engineering log - Excavation

Client: SEMF Holdings Pty Ltd

Principal: Oceania Pty Ltd

Project: Comstock Mine, Zeehan

Test pit location:

Excavation No. TP7

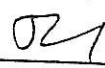
Sheet 1 of 1

Office Job No.: Z13049/1

Date started: 23.11.2000

Date completed: 23.11.2000

Logged by: KdeC

Checked by: 

equipment type and model: Caterpillar E120B

Pit Orientation

Easting: 357349.91 m

R.L. Surface: 226.566






excavation dimensions: m long m wide

Northing: 359890.135 m

datum:

## excavation information

## material substance

method	penetration	support	water	notes samples, tests, etc	RL	depth metres	graphic log	classification symbol	material	moisture condition	consistency/ density index	hand penetro- meter kPa	structure and additional observations
EU	1 2 3				226.0	0.0		CL-GM	TOPSOIL: SILTY GRAVELLY CLAY; low plasticity, orange-brown clay, angular quartz gravel (5-10mm), abundant roots and rootlets	M	St-Fb		
					226.0	0.5		CL-ML	SILTY CLAY: low plasticity, orange, some rootlets		H		
					225.5	1.0		CL-GM	GRAVELLY SILTY CLAY: low to medium plasticity clay with large (10-50mm) clumps of EW rock			X	@ 0.7m (540 kPa)
					225.0	1.5						X	@ 1.1m (310 kPa)
					225.0	1.6			VOLCANICS: EW to MW bedrock			X	@ 1.3m (350 kPa)
									Test pit TP7 terminated at 1.6m				
					224.5	2.0							Test pit terminated at refusal on bedrock at 1.6m
					224.0	2.5							
					223.5	3.0							
					223.0	3.5							
					223.0	4.0							

Sketch

method

N natural exposure  
X existing excavation  
BH backhoe bucket  
m bulldozer blade  
R ripper  
E excavator

support

S shoring N nil

penetration

1 2 3 4

no resistance

refusal

water

water level

on date shown

water inflow

water outflow

notes, samples, tests

U<sub>50</sub> undisturbed sample 50mm diameter  
U<sub>63</sub> undisturbed sample 63mm diameter  
D disturbed sample  
V vane shear (kPa)  
B<sub>s</sub> bulk sample  
B<sub>e</sub> environmental sample  
R refusal

classification symbols and  
soil description  
based on unified classification  
system

moisture

D dry

M moist

W wet

V<sub>h</sub> plastic limitV<sub>l</sub> liquid limit

consistency/density index

VS very soft

S soft

F firm

St stiff

VSt very stiff

H hard

Fb brittle

VL very loose

L loose

MD medium dense

D dense

VD very dense

Coffey 

## Engineering log - Excavation

Client: SEMF Holdings Pty Ltd

Principal: Oceania Pty Ltd

Project: Comstock Mine, Zeehan

Test pit location:

Excavation No. TP8


Sheet 1 of 1

Office Job No.: Z13049/1

Date started: 23.11.2000

Date completed: 23.11.2000

Logged by: KdeC

Checked by: 

equipment type and model: Caterpillar E120B

Pit Orientation:

Easting: 357400.621 m

R.L. Surface: 221.061

excavation dimensions: m long m wide

Northing: 359873.226 m

datum:

## excavation information

## material substance

method	penetration	support	water	notes samples, tests, etc	depth metres	graphic log	classification symbol	material	moisture condition	consistency/ density index	hand penetro- meter kPa	structure and additional observations
1	2	3			RL			soil type; plasticity or particle characteristics, colour, secondary and minor components			100 200 300 400	
E					0.5		ML-CL	TOPSOIL: SILTY CLAY: medium to low plasticity, dark brown to black, abundant tree roots and rootlets	M	S		
					1.0		GM	SILTY GRAVEL: pale grey, angular gravel (5-60mm) and cobbles (>100mm)	M-W	Fb		
					1.5							
					2.0			VOLCANICS: EW to MW bedrock, pale gray to blue	W	H		
					2.1			Test pit TP8 terminated at 2.1m				
					2.5							
					3.0							
					3.5							
					4.0							

Sketch

method

N natural exposure  
X existing excavation  
GH backhoe bucket  
m bulldozer blade  
3 ripper  
m excavator

support

S shoring N nil

penetration

1 2 3 4

no resistance

ranging to refusal

water

water level

on date shown

water inflow

water outflow

notes, samples, tests

U<sub>50</sub> undisturbed sample 50mm diameter  
U<sub>100</sub> undisturbed sample 100mm diameter  
D disturbed sample  
V vane shear (kPa)  
Bs bulk sample  
R environmental sample  
R refusal

classification symbols and  
soil description  
based on unified classification  
system

moisture  
O dry  
N moist  
W wet  
Wp plastic limit  
L liquid limit

consistency/density index  
VS very soft  
S soft  
F firm  
St stiff  
VSt very stiff  
H hard  
Fb friable  
VL very loose  
L loose  
MD medium dense  
D dense  
VD very dense

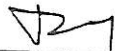
Coffey



## Engineering log - Excavation

Excavation No. **TP9**

Sheet 1 of 1

Office Job No.: **Z13049/1**Date started: **23.11.2000**Date completed: **23.11.2000**Logged by: **KdeC**Checked by: 

Coffey

Client: **SEMF Holdings Pty Ltd**Principal: **Oceania Pty Ltd**Project: **Comstock Mine, Zeehan**

Test pit location:

equipment type and model: **Caterpillar E120B**

Pit Orientation:

Easting: **357428.406 m**R.L. Surface: **225.219**

excavation dimensions: m long m wide

Northing: **359860.056 m**

datum:

## excavation information

## material substance

method	penetration	support	water	notes samples, tests, etc	depth metres	graphic log	classification symbol	material	moisture condition	consistency/ density index	hand penetration kPa	structure and additional observations
E	1 2 3				RL			soil type: plasticity or particle characteristics, colour, secondary and minor components.			100 200 300 400	
					225.0		GM	TOPSOIL: SILTY GRAVEL, brown, angular quartz gravel (5-25mm), abundant tree roots and rootlets	M	Fb		
					0.5		CL-GW	SANDY GRAVELLY CLAY: medium to low plasticity, orange-brown, angular quartz gravel (5-25mm), roots and rootlets		Fb-St		
					224.5							
					1.0							
					224.0			VOLCANICS: extremely weathered rock, orange-brown, angular rock fragments and sandy clay	M-W	D-H		
					1.5							
					223.5							
					2.0							
					223.0			Test pit TP9 terminated at 2.1m	W	H		Water inflow into pit @ 2m Test pit terminated at refusal on bedrock @ 2.1m
					2.5							
					222.5							
					3.0							
					222.0							
					3.5							
					221.5							
					4.0							

Sketch

method

N natural exposure

X existing excavation

BH backhoe bucket

m bulldozer blade

ripper

excavator

support

S shoring N nil

penetration

1 2 3 4

no resistance ranging to refusal

water

water level on date shown

water inflow

water outflow

notes, samples, tests

U<sub>50</sub> undisturbed sample 50mm diameter

U<sub>63</sub> undisturbed sample 63mm diameter

D disturbed sample

V vane shear (kPa)

MS bulk sample

MS environmental sample

MS refusal

classification symbols and soil description based on unified classification system

moisture

D dry

M moist

W wet

Wp plastic limit

WL liquid limit

consistency/density index

VS very soft

S soft

F firm

St stiff

VS<sub>t</sub> very stiff

H hard

Fb friable

VL very loose

L loose

MD medium dense

D dense

VD very dense